

Termomeccanica Industrial Compressors Termomeccanica Group

SCREW COMPRESSORS

for air applications



Termomeccanica Industrial Compressors

Termomeccanica Group

ABOUT US



In January 1995, further to the dissolution of EFIM, the state- owned group it belonged to, the activities and shares of Termomeccanica Italiana S.p.A. were transferred to privately- owned and -managed

turn-key plants sectors.

S.p.A."

Today, Termomeccanica is an Italian industrial group, which is amongst the main players of both the Environmental and Mechanical sectors:

TM.I.C. Srl Termomeccanica Industrial Compressors is the Italian leader in developing, manufacturing and commercializing oil injected screw compressors for air and gas applications.

TM.E. SpA Termomeccanica Ecologia is a turn-key EPC contractor for Environmental & Industrial plants for the Production of Energy (Waste to Energy and Renewable Energy) and Technological Water Treatments (potabilization, desalination and waste water purification for civil and industrial uses).



Termomeccanica was established in 1912 in La Spezia as "Cerpelli & C." and later became a stock company in the 1930s, taking the name of "Termomeccanica Italiana

Termomeccanica S.p.A. with the aim to continue the company's strong heritage in the manufacturing and



TM.I.C. has become a globally recognized player thanks to the excellence that permeates throughout the company and guarantees unrivalled quality to customers.

Our company not only designs and manufactures oil injected bare shaft screw compressors for Air & Gas applications which are internationally acknowledged for their outstanding performance, long-life and innovation but also offers high-speed delivery and service to its worldwide customer base.

In particular, product design is optimized through the use of CFD & FEA and 100% of production is tested before leaving the factory.

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SCA-ITA Series (Bare-shaft Single Stage)

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- SCA21
- SCA30
- SCA36 NEW
- ITA18
- ITA23

SCI Series (Integrated Single Stage)

- Standard & Aluminium Design
- Product Range
- Features & Sizes
- SCI7
- SCI8
- SCI10

ITA-TS Series (Two Stage)

Features

Gas Ends Series

TM.I.C. World

SCA SERIES

Screw Compressor Air-ends

Shaft seal A rew configuration of the seal ring, including a two-lip seal, a dust lip in PTFE and a dust ring, assures great reliability, long life and resistance to impurities. All casing machining work is performed with modern computer numerical control machines, which allow our casings quality. Painting All TMIC screw compressors are painted with a modern and environmentally friendly protective paint. This surface finish effectively protects the casing against corrosion, even after many years of operation. Output the importance output t

Casing

Rotors

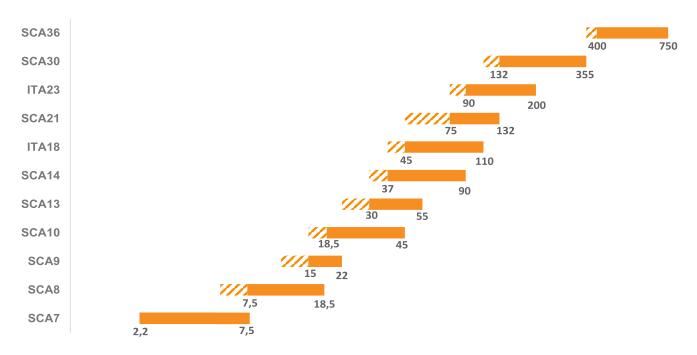
The heart of every screw compressor is its air end, this is why TMIC pays particular care to its manufacturing process. The company uses the latest-generation CNC machines and top-grade materials so as to guarantee the best tolerances and highest reliability. Special attention is also given to the final grinding process. A multistep computer-aided rotor control system also contributes to giving 100% accuracy to each TMIC rotor profile.

Bearing

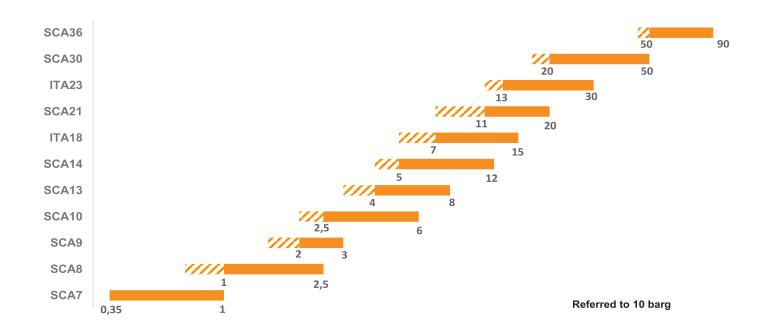
Given the rotational speeds and bearing loads they work at, TMIC compressors are equipped with top quality bearings that ensure the high-capacity and long-life request.

PRODUCT RANGE

Power Range (kW)



Flow Range (m3/min)



FEATURES & SIZES

Product features

High volumetric efficiency Low running cost Low air discharge temperature Low noise level PTFE double lip seal Standard discharge pressure range from 3 to 15 barg (43.5 to 220 psig) Higher pressure upon request

Sizes

SCA7	SCA7L
SCA8	SCA8DA – SCA8DR – SCA8GA – SCA8GR
SCA9	SCA9DR – SCA9GR
SCA10	SCA10DR – SCA10GR
SCA13	SCA13DR – SCA13GR
SCA14	SCA14DR – SCA14GR
ITA18	ITA18DR – ITA18GR
SCA21	SCA21DR – SCA21GR
ITA23	ITA23DR – ITA23GR
SCA30	SCA30DR – SCA30GR
SCA36	SCA36GR

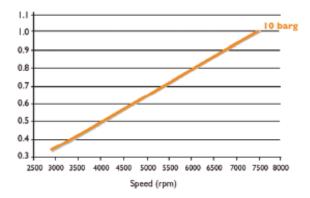
A Axial outletR Radial outletD Direct or belt driven couplingG Gear box



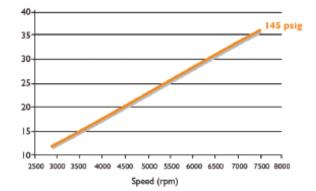
Features

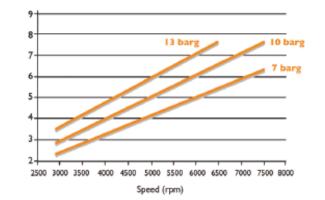
Drive: Male Lobe combination: 5/6 Weight: 10kg-22 lbs

Air Capacity (m³/min)

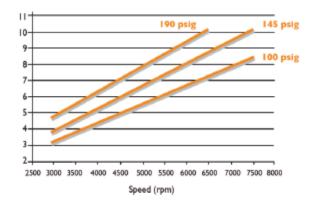


Air Capacity (cfm)











SCA8 DA

Drive: Male Lobe combination: 5/6 Weight: 18 kg - 40 lbs



SCA8 GA

Drive: Male Lobe combination: 5/6 Weight: 30 kg - 66 lbs



SCA8 DR

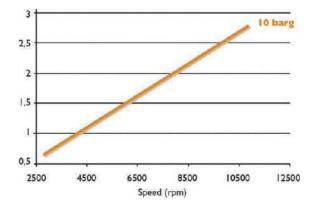
Drive: Male Lobe combination: 5/6 Weight: 18 kg - 40 lbs



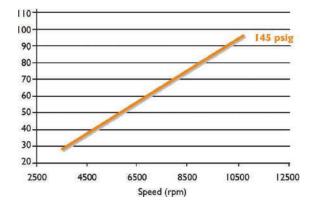
SCA8 GR

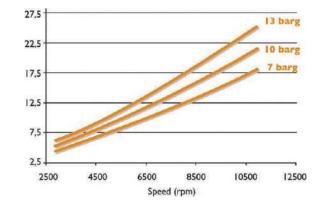
Drive: Male Lobe combination: 5/6 Weight: 30 kg - 66 lbs

Power (KW)

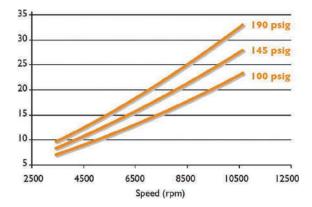


Air Capacity (cfm)





Power (HP)



Air Capacity (m³/min)



SCA9DR

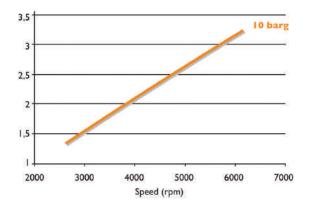
Drive: Male Lobe combination: 5/6 Weight: 39 kg - 86 lbs



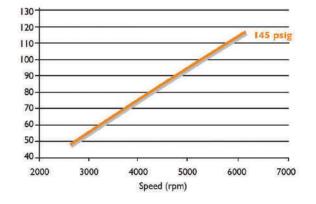
SCA9GR

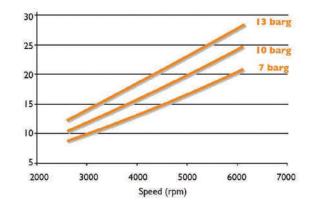
Drive: Male Lobe combination: 5/6 Weight: 61 kg - 134 lbs

Air Capacity (m³/min)

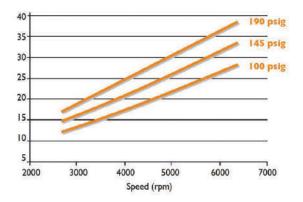


Air Capacity (cfm)





Power (HP)





SCA10DR

Drive: Male Lobe combination: 5/6 Weight: 45 kg – 90 lbs

SCA10GR

Drive: Male Lobe combination: 5/6 Weight: 67 kg - 144 lbs

Air Capacity (m³

Air Capacity (cfm)

280

240

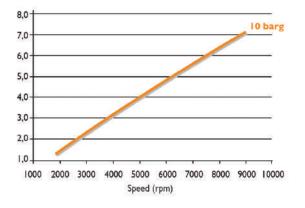
200

160-

120

80.

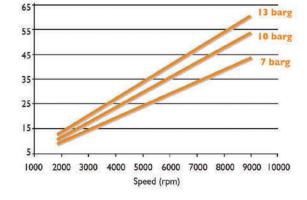
40



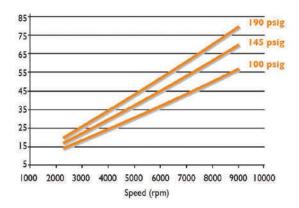
1000 2000 3000 4000 5000 6000 7000 8000 9000 10000

Speed (rpm)

145 psig



Power (HP)





SCA13DR

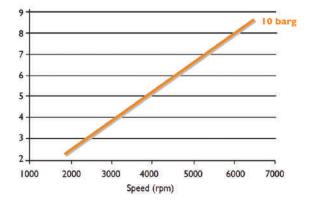
Drive: Male Lobe combination: 5/6 Weight: 74 kg - 163 lbs



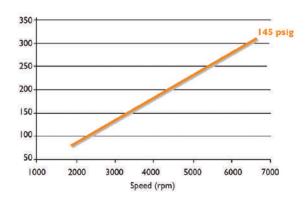
SCA13GR

Drive: Male Lobe combination: 5/6 Weight: 99 kg - 218 lbs

Air Capacity (m³/min)

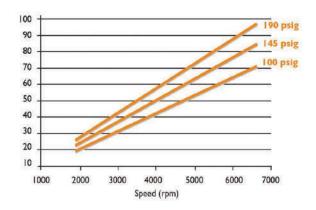


Air Capacity (cfm)



80 -13 barg 70 10 barg 60 7 barg 50 40-30 20 10-1000 2000 3000 4000 5000 6000 7000 Speed (rpm)







SCA14DR

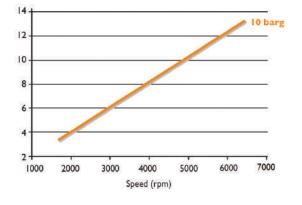
Drive: Male Lobe combination: 5/6 Weight: 108 kg – 238 lbs



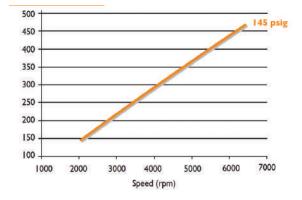
SCA14DR

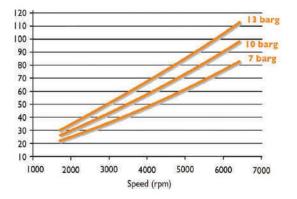
Drive: Male Lobe combination: 5/6 Weight: 140 kg – 309 lbs

Air Capacity (m³/min)

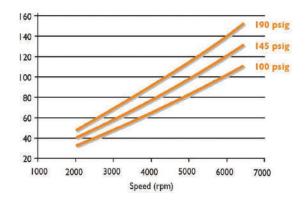


Air Capacity (cfm)





Power (HP)





SCA21DR

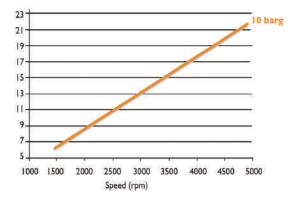
Drive: Male Lobe combination: 5/6 Weight: 263 kg – 580 lbs



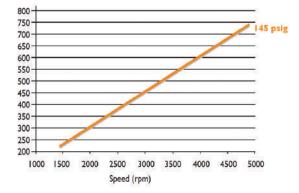
SCA21DR

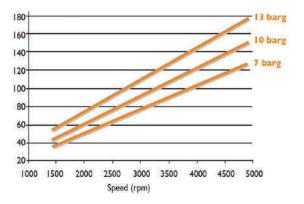
Drive: Male Lobe combination: 5/6 Weight: 309 kg – 631 lbs

Air Capacity (m³/min)

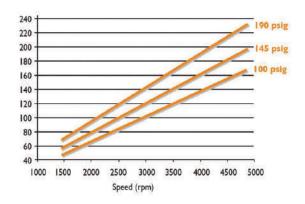


Air Capacity (cfm)





Power (HP)





SCA30DR

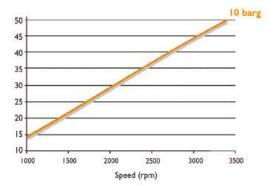
Drive: Male Lobe combination: 5/6 Weight: 900 kg – 1984 lbs

Air Capacity (m³/min)

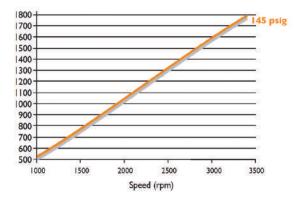


SCA30DR

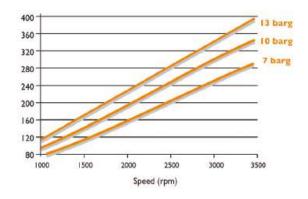
Drive: Male Lobe combination: 5/6 Weight: 1040 kg – 2293 lbs



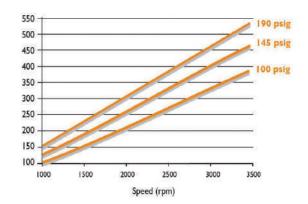
Air Capacity (cfm)



Power (KW)



Power (HP)



SCA36GR





OPERATION RANGE

Flow Range: 45-90 m3/min [1575- 3200 cfm] Power Range: 400- 900 kW [540- 1200 hp]

FEATURES

Drive: Male Lobe combination: 5/6 Weight: 2100 kg

ITA SERIES

Improved Termomeccanica Air Ends



A machine fully dedicated to Air applications

- Rotor profile entirely designed by TMIC
- Optimized compact design
- Reduced speed operation
- High efficiency
- Low noise
- ITA discharge pressure range from 3 to 15 barg (43.5 to 220 psig)

Sizes

ITA18 ITA18DR- ITA18GR

ITA23 ITA23DR- ITA23GR

A Axial outletR Radial outletD Direct or belt driven couplingG Gear box

ITA18



ITA18DR

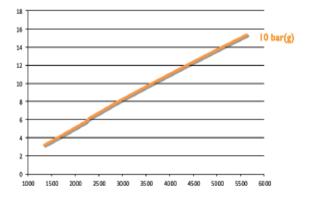
Drive: Male Lobe combination: 5/6 Weight: 130 kg - 287 lbs



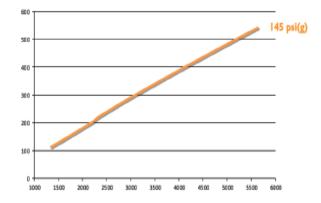
ITA18GR

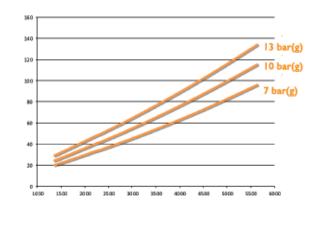
Drive: Male Lobe combination: 5/6 Weight: 167 kg - 368 lbs

Air Capacity (m³/min)

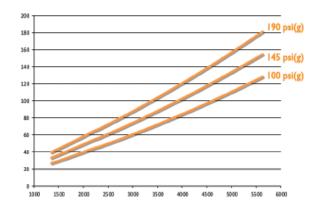


Air Capacity (cfm)





Power (HP)



ITA23



ITA23DR

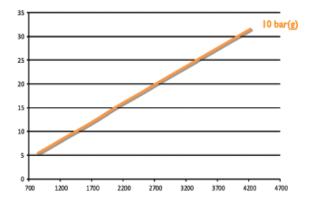
Drive: Male Lobe combination: 5/6 Weight: 410 kg - 904 lbs



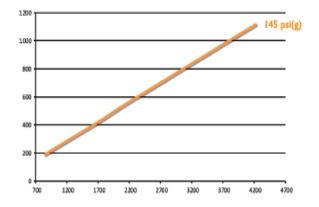
ITA23DR

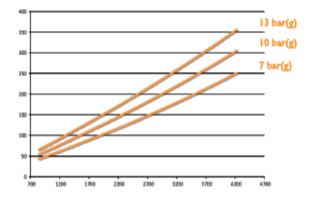
Drive: Male Lobe combination: 5/6 Weight: 490 kg - 1080 lbs

Air Capacity (m³/min)

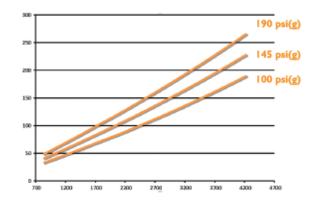


Air Capacity (cfm)









SCI SERIES

Integrated solution for your compact applications



SCI Screw Compressors Integrated

Standard Design

Shaft seal

A new configuration of the seal ring, including a two-lip seal, a dust lip in PTFE and a dust ring, assures great reliability, long life and resistance to impurities.

Painting

All TMIC screw compressors have a modern, environmentally friendly, protective paint. The surface finish protects the castings effectively against corrosion even after many vears of operation.

Air filter

The quality of the filters used ensures an optimal performance and reliability of the integrated SCI series compressor units.

Oil Separator

In the SCI Series, the oil separation occurs in two stages: the first stage takes place inside the compressor (mechanical separation) while the second stage (finer separation) occurs through the coalescence of oil removing elements. During such stage, micro-fibres separate the oil drops from the compressed air. The separated oil, in large drops, is sent back to the compressor lubricating system.

Rotors

The heart of every screw compressor is its air end, this is why TMIC pays particular care to its manufacturing process. The company uses the latest-generation CNC machines and top-grade materials so as to guarantee the best tolerances and highest reliability. Special attention is also given to the final grinding process. A multistep computer-aided rotor control system also contributes to giving 100% accuracy to each TMIC rotor profile.

Bearings

Given the rotational speeds and bearing loads they work at, TMIC compressors are equipped with top quality bearings that ensure the high- capacity and long-life requested.

TMIC Valves

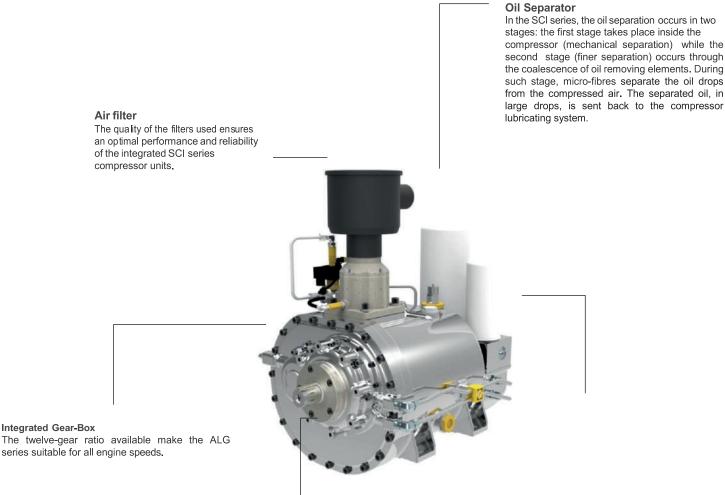
The performance of a compressori s influenced by the quality of its valves. All TMIC's SCI Series compressors are fitted with valves specifically designed to ensure high reliability and low-cost operation.

Casing

All casing machining work is performed with modern computer numerical control machines, which allow continuous control and testing, thus guarabteeing our casings quality.

SCI10 ALG

The first integrated oil injected screw compressor made of aluminium



Casing

All casing machining work is performed with modern computer numerical control machines, which allow continuous control and testing, thus guarabteeing our casings quality.

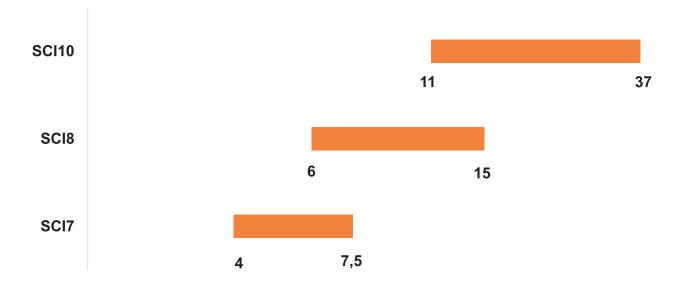
TMIC Valves

The performance of a compressori s influenced by the quality of its valves. All TMIC's SCI Series compressors are fitted with valves specifically designed to ensure high reliability and low-cost operation.

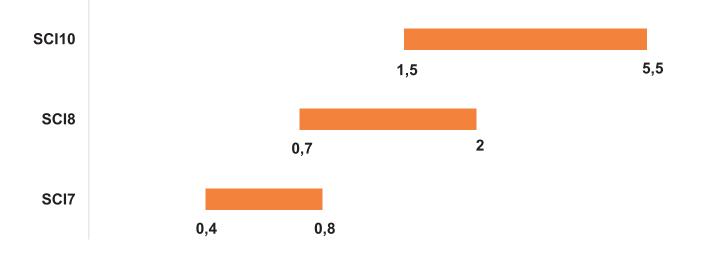
SCI Series compactness + Aluminum lightness = 65kg (143 lbs) weight reduction

PRODUCT RANGE

Power Range (kW)



Flow Range (m3/min)



Referred to 10 barg

SCI SERIES

Product features

Main Features

New profile 5/6 lobe relation

High volumetric efficiency

Low running cost

Low air discharge temperature

Low noise level

Standard discharge pressure range from 3 to 13 barg (43.5 to 190 psig)

Higher pressure upon request

PTFE double lip seal

Integration

Thermostatic valve

Minimum pressure

Intake valve

Oil filter

Air filter

Oil separator filter

Oil recovery system

Sizes

SCI7 SCI7D

SCI8 SCI8DT – SCI8GT

SCI10 SCI10DT - SCI10GT - SCI10ALG

D Direct version **G** Gearbox version

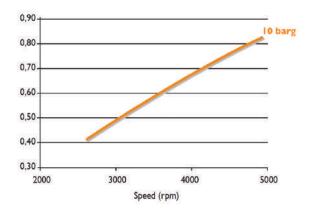
SCI7



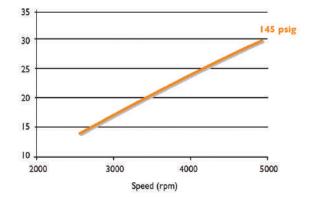
Features:

Drive: Male Lobe combination: 5/6 Weight: 56 kg - 123 lbs

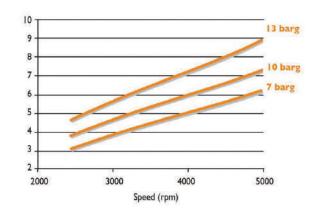
Air Capacity (m³/min)



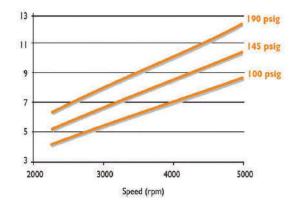
Air Capacity (cfm)



Power (KW)



Power (HP)



SCI8



SCI8 DT

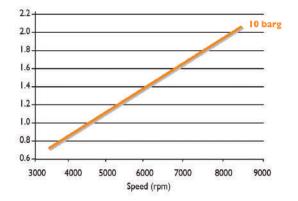
Drive: Male Lobe combination: 5/6 Weight: 52 kg - 115 bs



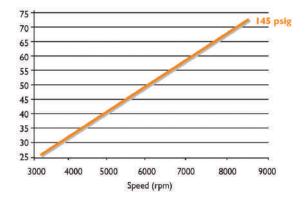
SCI8 GT

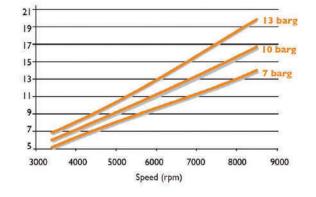
Drive: Male Lobe combination: 5/6 Weight: 63 kg - 139 lbs

Air Capacity (m³/min)

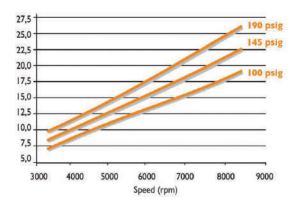


Air Capacity (cfm)









SCI10



SCI10 DT

Drive: Male Lobe combination: 5/6 Weight: 139 Kg - 306 lbs



SCI10 GT

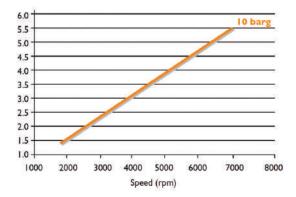
Drive: Male Lobe combination: 5/6 Weight: 153 Kg - 337 lbs



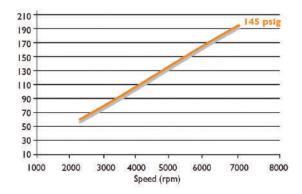
SCI10 ALG

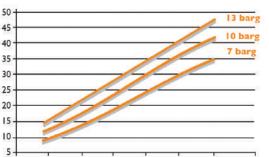
Drive: Male Lobe combination: 5/6 Weight: 90 kg – 198 bs

Air Capacity (m³/min)



Air Capacity (cfm)





5000

Speed (rpm)

1000

2000

3000

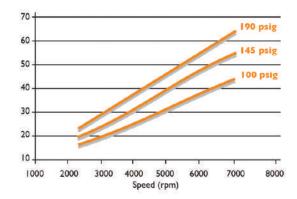
4000

Power (HP)

6000

7000

8000



ITA-TS SERIES

High Performances for High Pressure Applications

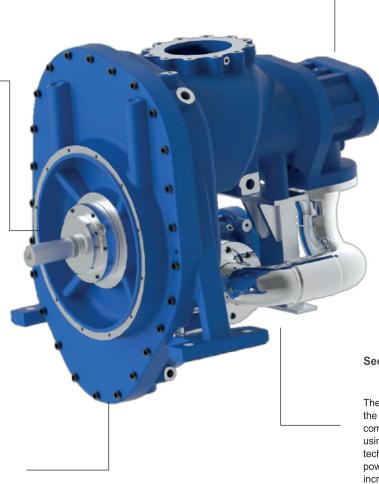


ITA-TS SERIES

Design

Mechanical Seal

Single balanced oil flooded mechanical seal is installed on the drive shaft in order to prevent any leakages. By periodically physiological leaks inspection is possible monitor the proper operation and schedule accordingly the maintenance.



The integrated gear -box ensure the accurate relative connection between first and second s

Integrated Gear-Box

relative connection between first and second stage. Furthermore several ratios are available in order to reach the wider flow range possible. First Stage

The first stage has been designed to reach the intermediate pressure calculated in order to increase the power efficiency of the unit. The flow of the complete two stage unit is determinated by the speed of the first stage.

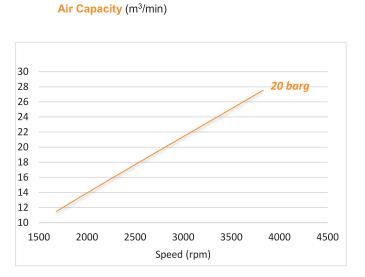
Second Stage

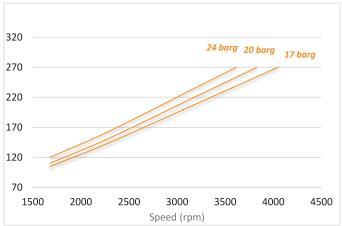
The second stage complete the compression. The compression combined using the two stage technology ensure elevate power efficiency and increase the maximum discharge pressure compared to the regular single stage.

ITA-TS SERIES

Product Features

Two stage oil injected Rotor profile entirely designed by TMIC Integrated gear-box Mechanical seal High efficiency ITA-TS discharge pressure range – up to 25 barg (360 psig)

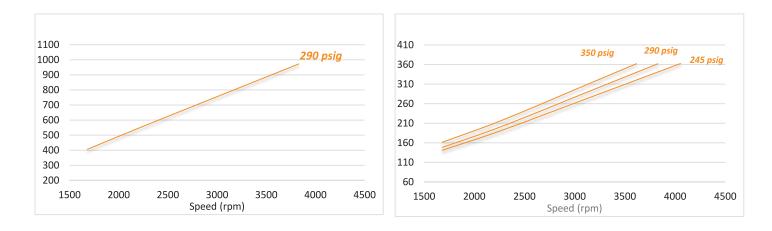




Power (KW)

Air Capacity (cfm)





GAS ENDS SERIES

All Encompassing Gas Ends Solutions



32

GAS ENDS SERIES

Fields of application

Well head gas Vapour recovery

Boil Off Gas Ammonia Vapour System

Turbine & Gas boosting Biogas upgrading







GAS ENDS SERIES

Compact Series

Capacity Range: 0.2 – 5.5 m3/min Max Discharge Pressure: 15 bar Semi-integrated Suction Pressure: up to 2 bar Max Power: 45 kW



NG Series

Capacity Range: 0.35 – 90 m3/min Max Discharge Pressure: 20 bar Fixed Vi Suction Pressure: up to 2 bar Max Power: 900 kW



SCG Series

Capacity Range: 1.2 – 13 m3/min Max Discharge Pressure: 24 bar Variable Vi System

Suction Pressure: up to 3.5 bar Max Power: 110 kW



ITA-HP Series

Capacity Range: 1.2 – 36 m3/min Max Discharge Pressure: 25 bar 3 Different Vi available Suction Pressure: up to 8 bar Max Power. 350 kW



TM.I.C. WORLD

We Step-up the Product & Development Process

1. State of the art Air-End design

TM.I.C products are designed by our experienced & skillful engineering team utillizing the ultimate up to date tools available. This includes: CFD & FEA

We have over 30 years of experience that ensures consistant quality, reliability, and outstanding performance.



2. Advanced milling

Rotors and casings are machined at our TMIC facility in La Spezia, Italy. Precision and Perfection are guaranteed by our up to date cutting machines.

The outstanding performance of our automated rotor cutting machines aid in reducing our production time and, at the same time, guarantee of extreme accuracy.



3. Careful measurements

Every single piece machined is measured before the assembly.

Several stations are installed in our workshops that guarantee quality and reliability of all TM.I.C. products.

4. Accurate assembly

Trained & experienced team members plus dedicated assembly lines secure excellence in all of our TM.I.C. products.

A side benefit of our high-technology assembly lines is added savings in our production cost resulting in a great value & competive price for our customers.

5. Rigorous running test

eles

TM.I.C. supports & assists its customers with customized solutions and after-sales support.

We can provide Running Test Reports, Hydro Tests, Off-Shore, On-Shore Certifications, & more, as these are examples of some our more popular services.

At TM.I.C we are always available and here to support you. We warehouse all our genuine oem spare parts and our special TM.I.C compressor lubricant that has been developed to enhance performance and extend component & overall compressor life.

6. Services & Support



100% of every Air-end, we manufacture, are tested in our TM.I.C. work-shop after assembly. This insures a quality trouble-free installation.

Further, our test bench is capable in monitoring and collecting all the parameters that characterize performance and reliability in each unit.





We make your compression easier

TM.I.C. Termomeccanica Industrial Compressors Via del Molo, 3 – 19126 La Spezia- Italia Tel. 0187-5521 –Fax 0187-552510 www.tmic.termomeccanica.com